

SIMFLO[®]

Date: September 7, 2023

Re: Amendment to SIMFLO_IOM_Vert_2018 18.1 / 18.1a - *SIMFLO Vertical Turbine Installation, Operation & Maintenance Manual*.

Subject:

Amendment 23.1 dated 2023-09-07 to clarify SIMFLO Vertical Turbine Installation, Operation & Maintenance Manual Section 4-2 *Initial Start-up* paragraph 3.

Amendment(s):

- (1) Change Table referenced by Section 4-2.3

Enclosed Line-Shaft Lubrication *	
Line-Shaft Diameter	Rate (drops per minute)
up to 1"	8 to 10
1-3/16" to 1-15/16"	16 to 18
2-3/16" to 2-7/16"	20 to 22
* Prelube at rate specified for 2 minutes per 100 ft. of Enclosed Line-Shaft prior to start-up / operation.	

TABLE 4.1

- (2) Add Section 4-2.3.a
 - a. Example: For 500 ft. setting of 1-1/2" diameter Enclosed Line-Shaft, set drip rate to 16 to 18 drops per minute. Prelube for 10 minutes prior to start-up with continuous lubrication during operation.